

# SUSTAINABLE AND FUTURE READY COOLING SOLUTIONS

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# What's happening?

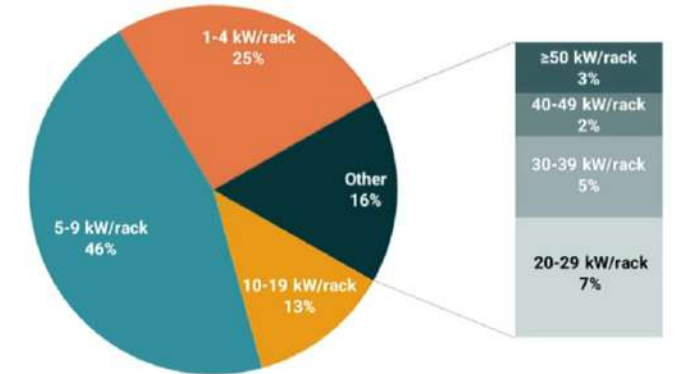
**UPTIME → COOLING IS KEY FOR AVAILABILITY OF IT EQUIPMENT.**

## CAPEX vs OPEX

- Energy consumption and TCO perspective

## DENSITY

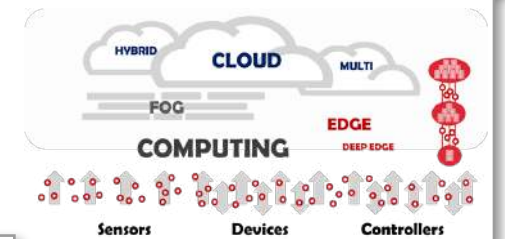
- The average density per rack was rising from 2.4kw by 6kW in the last 9 years.
- Chip power roadmap shows majority of chip power will be increasing pas the limit of air cooling within the next 24 months - Market size for liquid-based cooling techniques to grow from \$1.5B in 2020 to \$6.5B in 2027
- More compute power housed in less real estate



Source: Uptime Institute Global Survey of IT and Data Center Managers 2020, n=422

## DOWNLOAD VS UPLOAD WORLD

- Decentral installations challenge the designers and operators
- “By 2025, 75% of enterprise-generated data will be created and processed outside a traditional centralized data center or cloud” *Gardner*



## SUSTAINABILITY

Net Zero programs and Water usage restrictions, ESG targets



# DATA CENTER COOLING



Server Rack



Server Rack w/Fans



Server Rack w/AC



Row Aisle Containment (Passive)



Row Aisle Containment (Active w/I/R/C)

## COOL THE SERVER, NOT THE ROOM AIR AND LIQUID COOLING SOLUTIONS

Chassis Level Immersion Cooling



>3.5 kW per chassis

Row and Rack Coolant Distribution Unit (CDU) & Rack Manifolds



40-800+ kW

Rear Door Cooling (Passive/Active)



25-55 kW

In Row Cooling – LX

300 mm      600 mm



30-75 kW Per Cooler

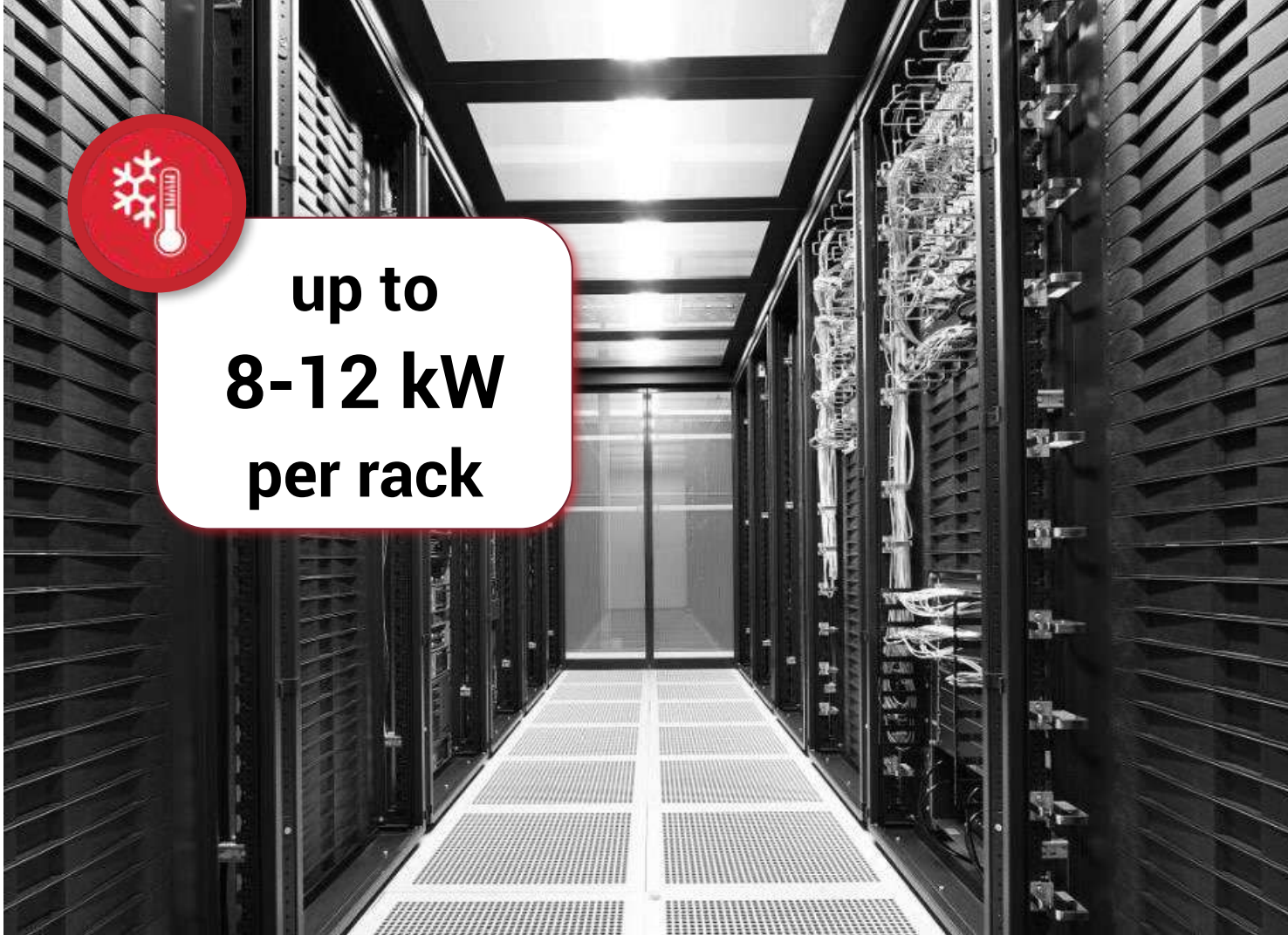
Rack w/Integrated LX Cooling (MicroEdge)



5-25 kW

FULL PORTFOLIO OF WHITESPACE COOLING SOLUTIONS

# CONTAINMENT



up to  
**8-12 kW**  
per rack

- State of the art
- Proven technology
- Availability of components
  
- PUE <1,7 possible
  
- Return air temperature <35°C
- Water inlet n/a
- High airflow required  
(10 m<sup>3</sup>/h per kW → 100m<sup>3</sup>/h @10kW)

Room based Cooling Solution

# CONTAINMENT WITH INROW COOLING



- State of the art
- Proven technology
- Availability of components
- Planning / Redundancies
- No raised floor mandatory
  
- PUE <1,5 possible
  
- Return air temperature <45°C
- Water inlet <18°C
- Efficient regulation

Aisle based Cooling Solution

# REAR DOOR COOLER

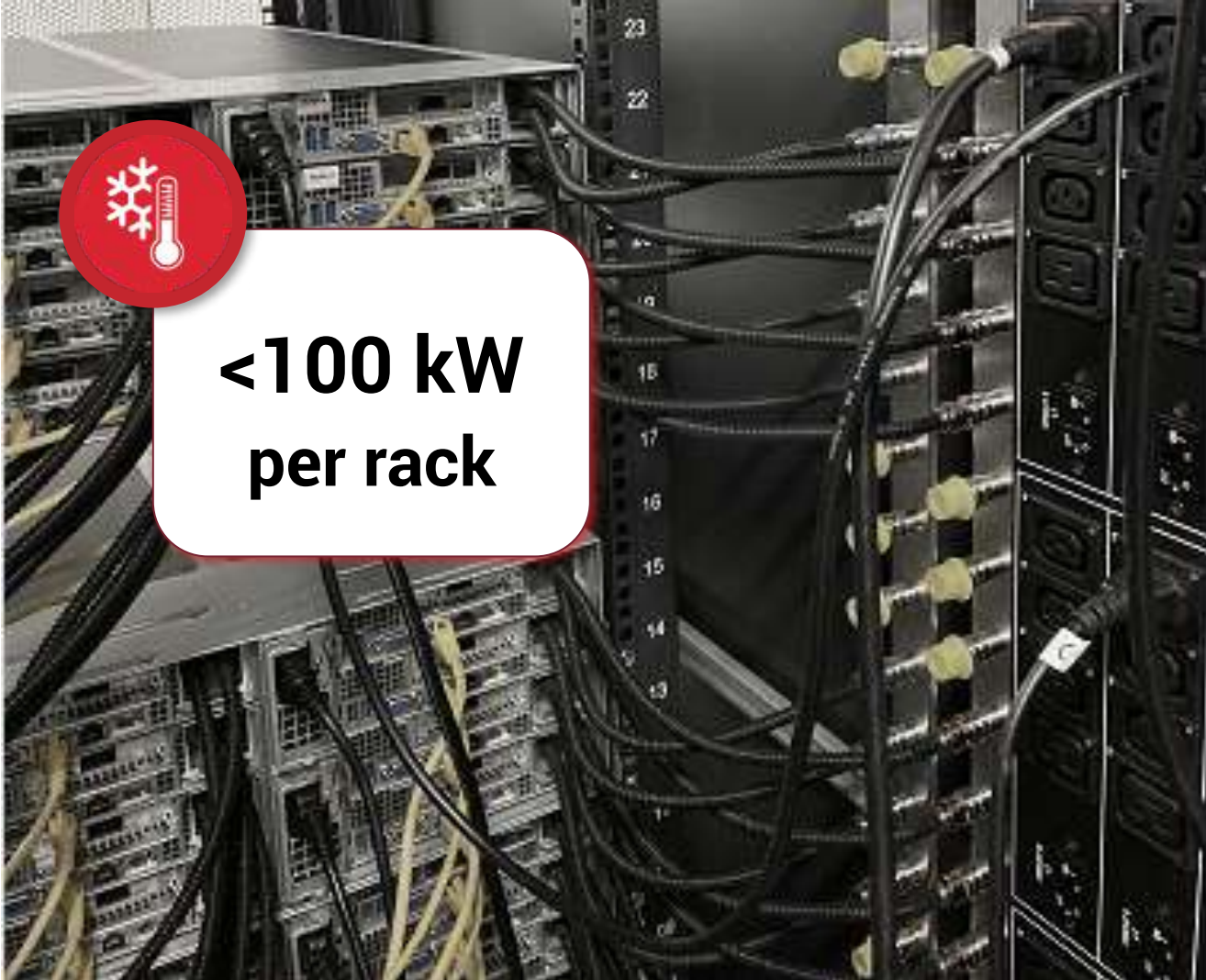


up to  
**12-55 kW**  
per rack

- State of the art (?)
- Proven technology (?)
- Availability of components
- Planning / Redundancies
- No raised floor mandatory
- Can be operated fan less
  
- PUE <1,2 possible
  
- Return air temperature <50°C
- Water inlet <22°C
- Efficient regulation

**Rack based Cooling Solution**

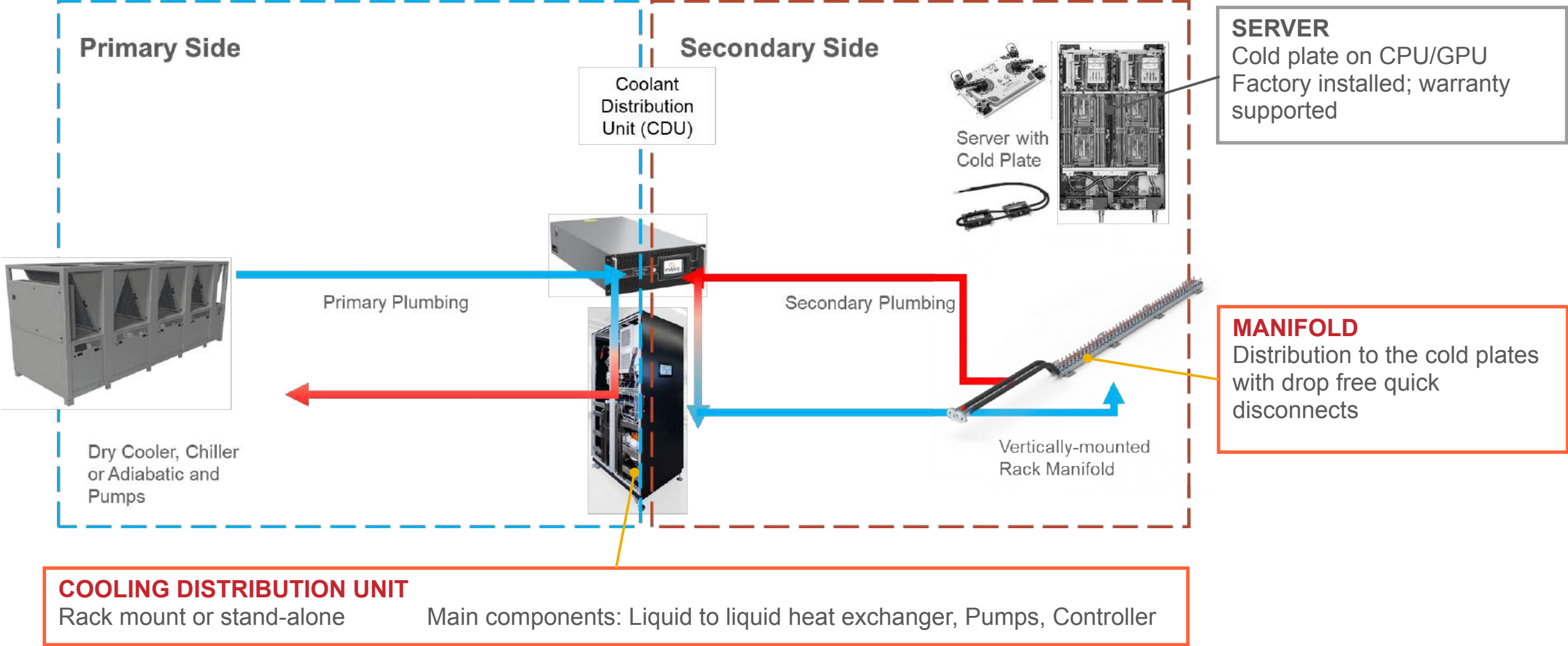
# DIRECT TO CHIP COOLING



- State of the art (???)
- Proven technology (?)
- Availability of components (?)
- No raised floor mandatory
- Can be operated fan less
  
- PUE <1,1 possible
  
- Return air temperature <45°C
- Water inlet <45°C
- Efficient regulation

Server based Cooling Solution

# DIRECT TO CHIP COOLING

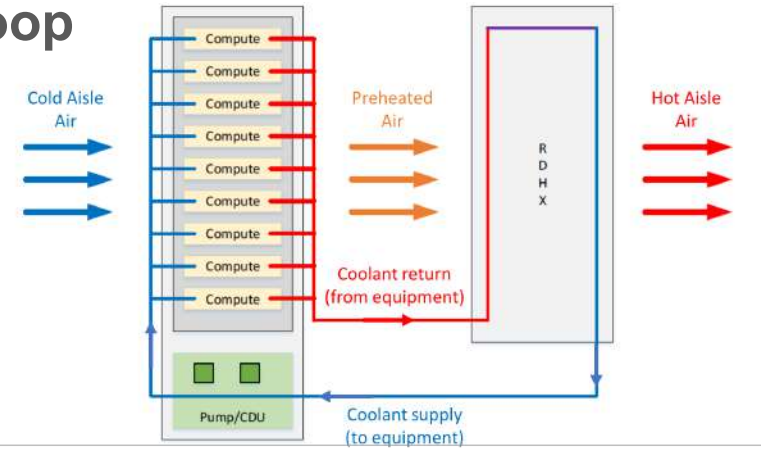




# AIR-ASSIST LIQUID COOLING – LIQUID-TO-AIR (LTA)

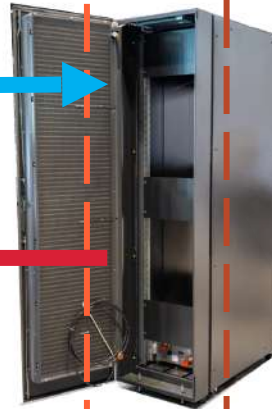
- Enables direct-to-chip liquid cooling in air-cooled data centers
- No need to retrofit facility water cooling cycle, extend life of existing CRAC / CRAH units and aisle containments
- Cold aisle air is used to cool the warm liquid returning from equipment

## LTA Loop

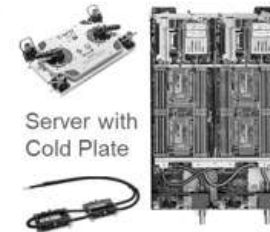


## Air Loop

## LTA



Pump / CDU



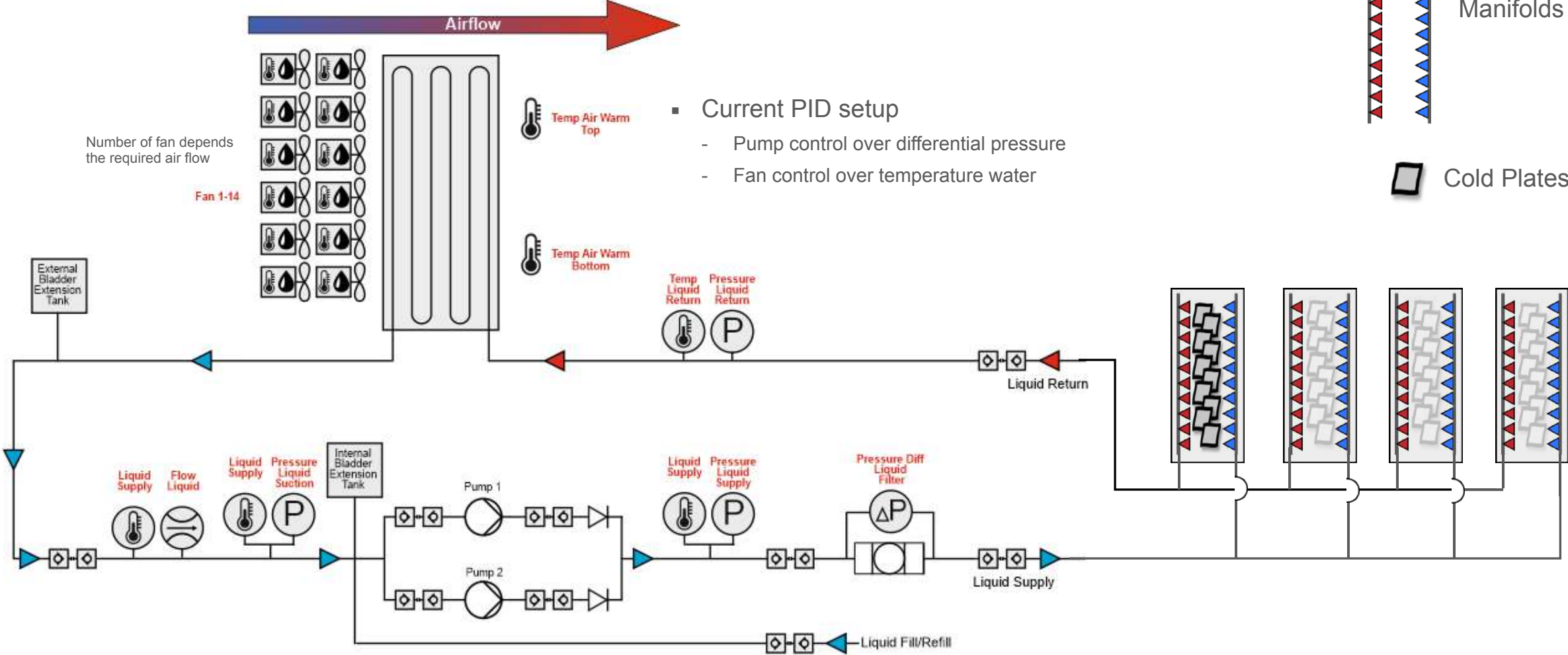
Server with Cold Plate



RDHX

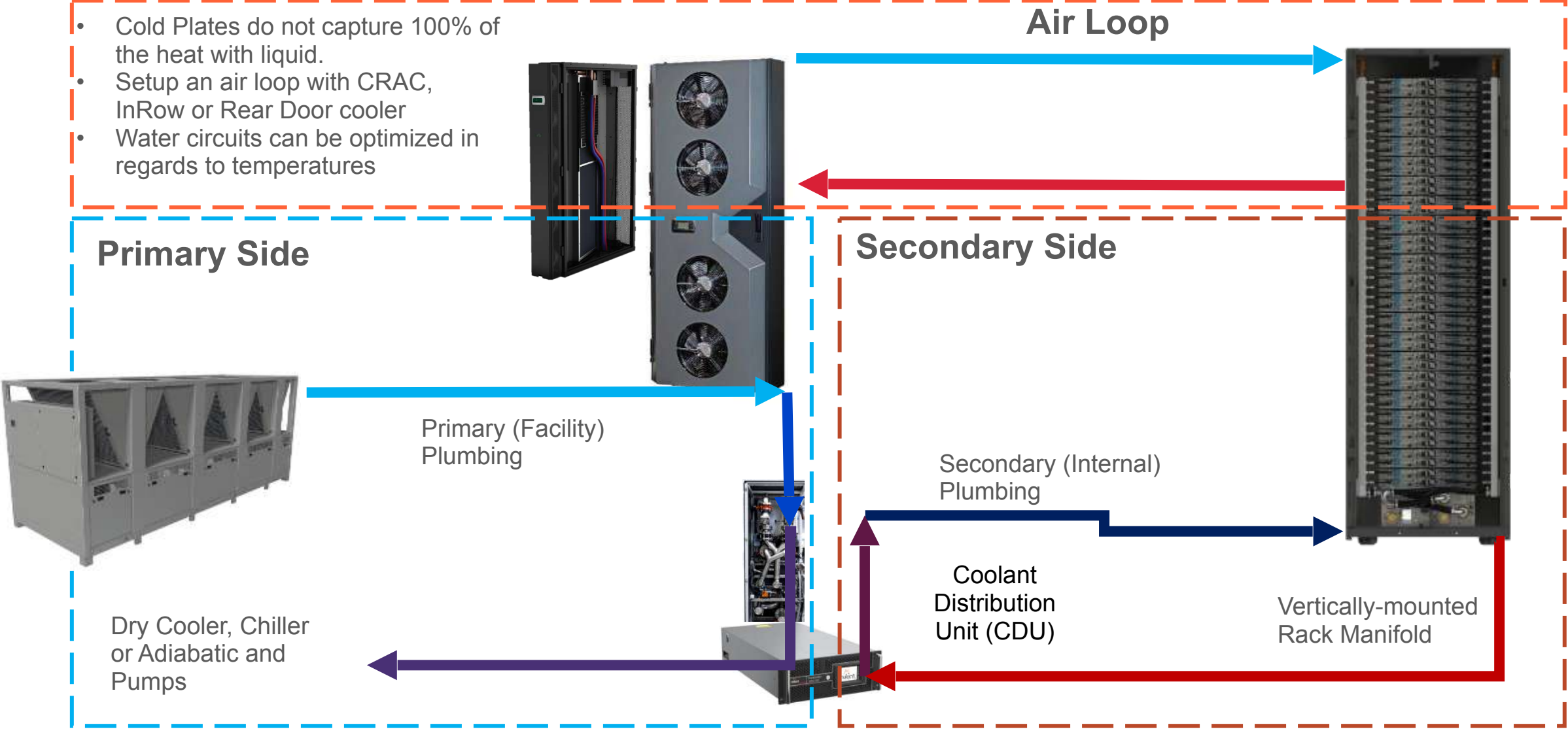
# Side LTA

## Usage for rack row or containment cube

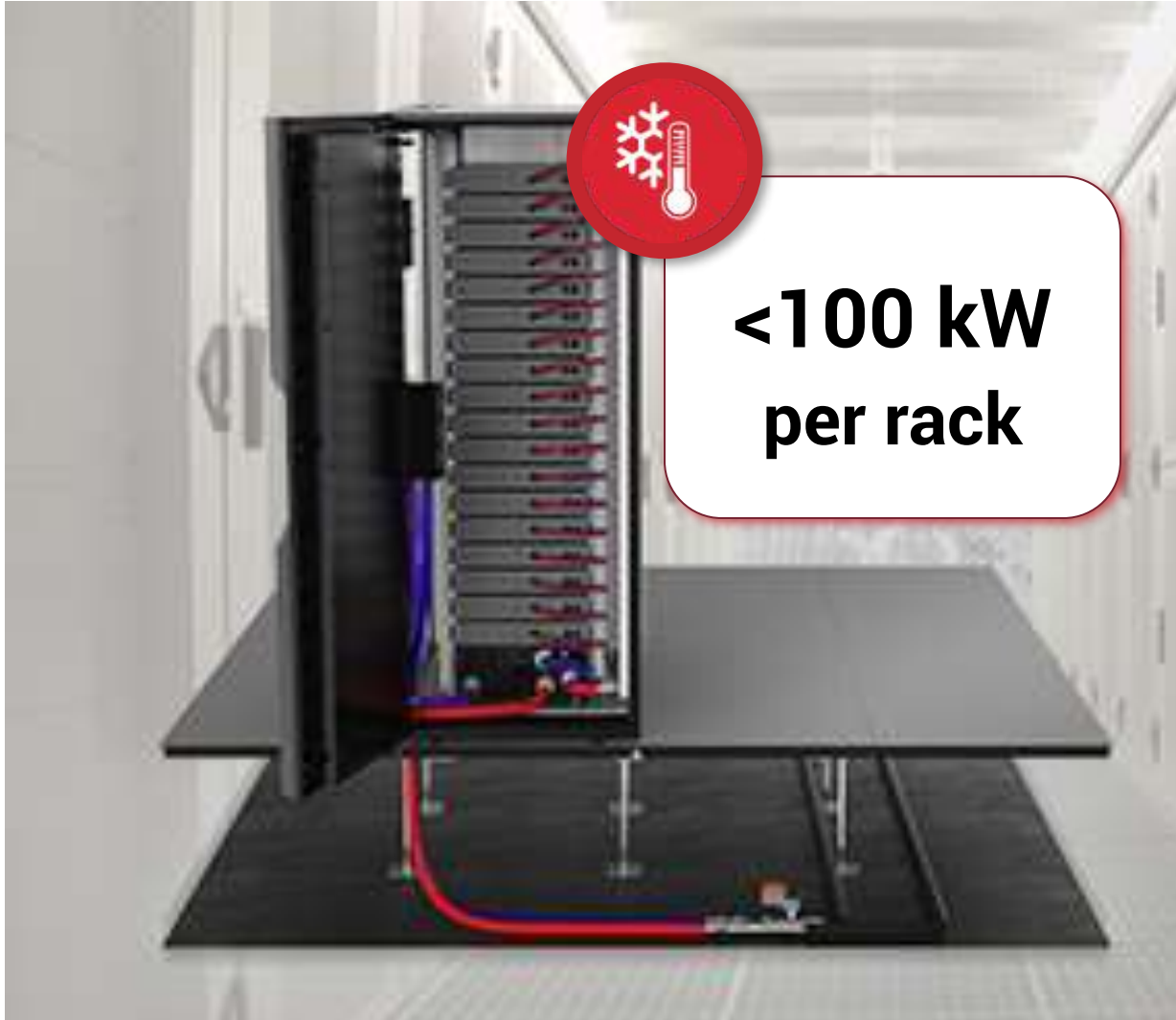


# DIRECT TO CHIP (HYBRID) COOLING SOLUTION LAYOUT

- Cold Plates do not capture 100% of the heat with liquid.
- Setup an air loop with CRAC, InRow or Rear Door cooler
- Water circuits can be optimized in regards to temperatures



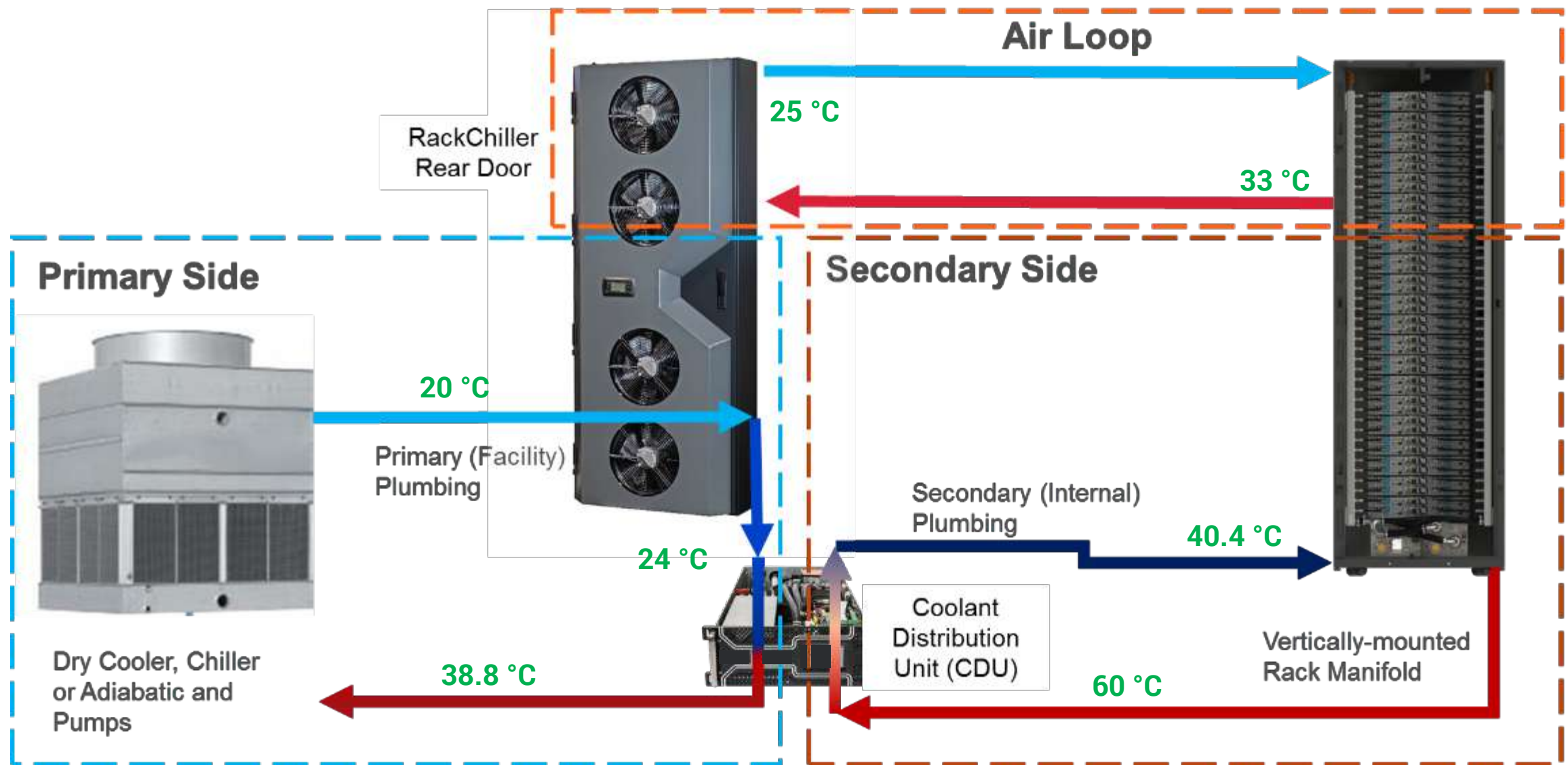
# HYBRID DIRECT TO CHIP COOLING



- State of the art (???)
- Proven technology (???)
- Availability of components (?)
- No raised floor mandatory
  
- PUE <1,15 possible
  
- Return air temperature <35°C
- Water inlet <30°C
- Efficient regulation

Server based Cooling Solution

# HYBRID DIRECT TO CHIP LIQUID COOLING



## Next step to increase % heat captured by liquid

### Chassis Level Immersion Cooling



- State of the art (???)
- Proven technology (???)
- Availability of components (??)
- No raised floor mandatory

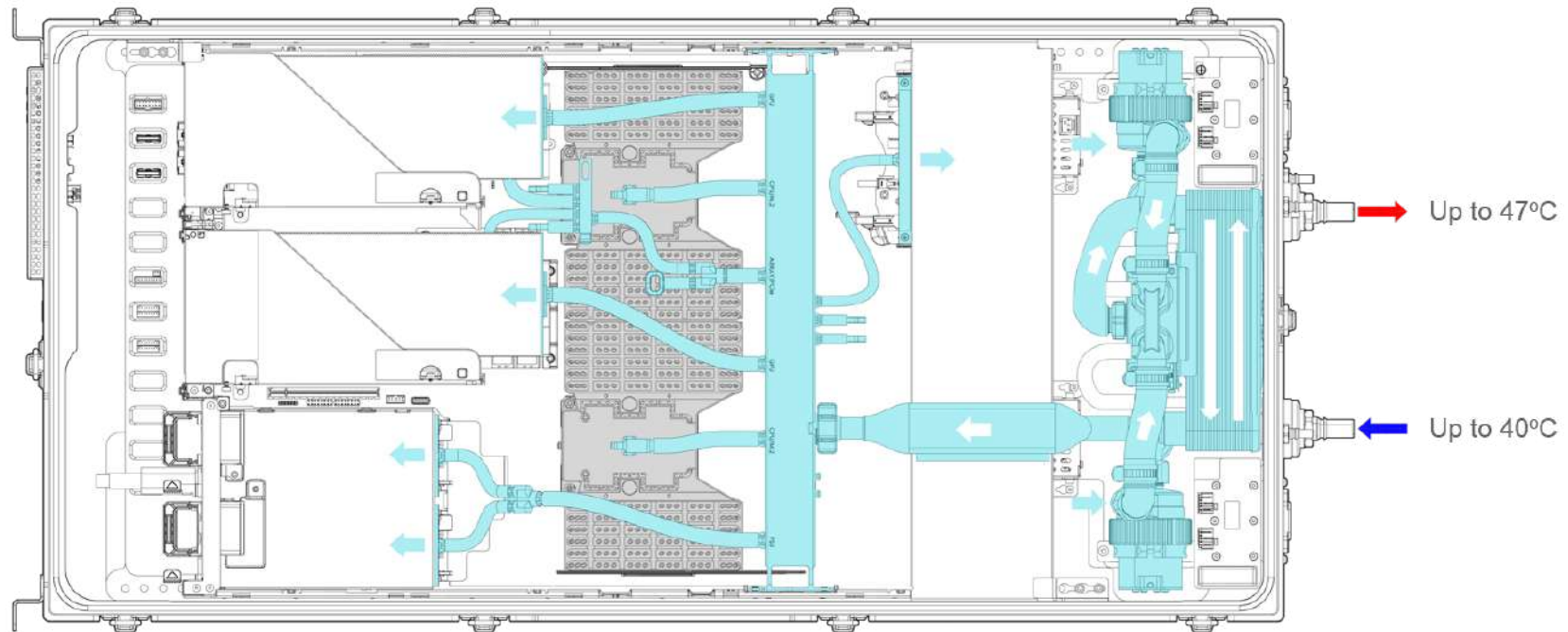
- PUE <1,05 possible

- NO return air
- Water inlet <40°C
- Efficient regulation

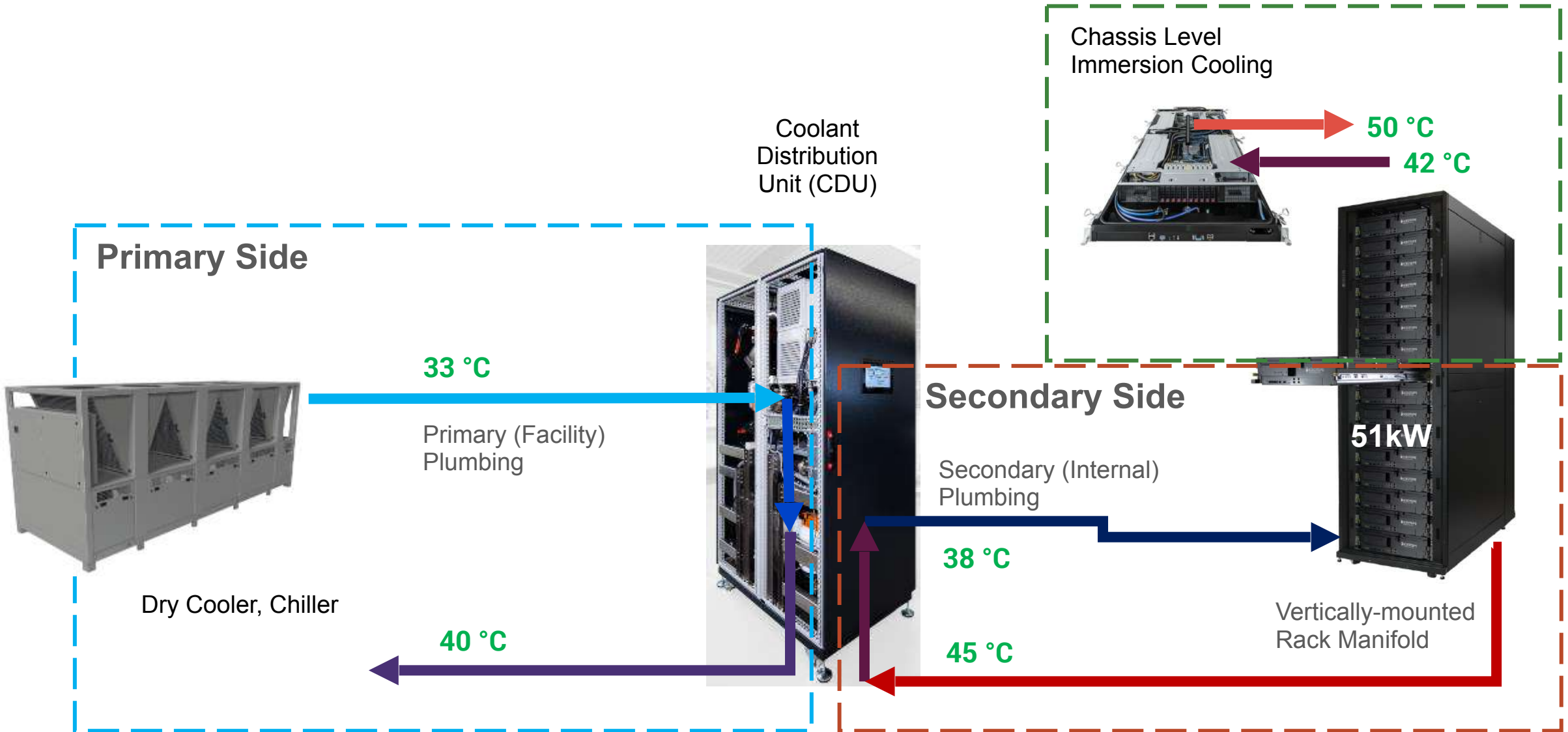


# HOW IT WORKS AT SYSTEM LEVEL

- 19" server is placed in a 21" chassis
- The liquid is floating around the components
- Heat exchanger in the rear transfers the heat to another liquid circuit



# Chassis Level Immersion Cooling (Data Center Application with Chiller)





# NORMALLY ASKED...

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## Environmentally friendly dielectric fluids



Zero Global Warming Potential (GWP)



Readily biodegradable (>95% degraded in 28 days)



10 year operational warranty



25 year shelf life



Extended server life deferring tech refresh



Contained at chassis-level with zero spillage



Full end of life recycling

# COMPARISON OF DIFFERENT WHITE SPACE COOLING SOLUTIONS

	CRAC with Containment	In-Row	Rear Door	Direct-to-chip water cooling	Hybrid Direct-to- chip water cooling	Chassis- Level Immersion
Thermal load per rack	< 12 kW	5 – 30 kW	10 – 55 kW	25-120kW	25-120kW	20 - 120kW
Temperature control / Cooling setup	Room-based	Aisle-based	Rack-based	Rack-based	Rack-based	Chassis-Based
Air flow	High especially for higher densities (10 m3/hr per kW)	Lower airflow but still noisy due to fan size on a 300mm IRC	Lower airflow less noise due to larger fans on the cooling device	Low air flow only for air cooled components in the equipment	Low to medium airflow	NO airflow
It Equipment heat captured by water	n/a	n/a	n/a	60-85%	60-85%	>95%
Coolant supply temperature <small>The higher the inlet temperature the longer is free cooling possible</small>	n/a	< 18°C	< 22°C	< 45°C	< 45°C	< 45°C
ASHREA Classes	A1 to A4 depending on equipment A1 - 15C to 32C A2 - 10C to 35C A3 - 5C to 40C A4 - 5C to 45C	W17	W17 to W27	W27 to W45	W17 to W32	W27 to W45
Air return temperature	< 35°C delta T of 8 to 15C	< 45°C	< 50°C	< 45°C	< 30°C	N/A
Coolant facility complexity	low	medium	medium/high	high	high	high
Power Usage Effectiveness <small>Total DC Power divided by IT Power</small>	< 1.7	< 1.5	< 1.2	< 1.1	<1.15	< 1.05
<b>Example 1MW Data Center</b>						
IT Power [kW]	1.000	1.000	1.000	1.000	1.000	1.000
Facility power [kW]	700	500	200	100	150	50
Annual power cost [1000\$] <small>for Facility Power @0.1 Cent kWh</small>	\$614	\$438	\$175	\$88	\$131	\$44
Power Savings [1000\$]		-\$175	-\$438	-\$526	-\$482	-\$570
Carbon Impact [t CO <sub>2</sub> ] <small>0.85 pounds of CO<sub>2</sub> emissions per kWh</small>	2.366	1.690	676	338	507	169
CO <sub>2</sub> savings in tons		676	1.690	2.028	1.859	2.197

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40-60% more CAPEX required **OR / BUT**

Due to higher density possible you can **reduce** your required DC footprint by **80% to 90%**

You can **save tons CO<sup>2</sup>** emissions per year  
 0.2 improved PUE at 1MW DC equals ~680 tons CO<sup>2</sup>

You can **save significant energy costs**  
 0.5 improved PUE at 1MW DC ~450k USD per year

IT Power [kW]	700	500	200	100	150	50
Facility power [kW]	700	500	200	100	150	50
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# Our Mission

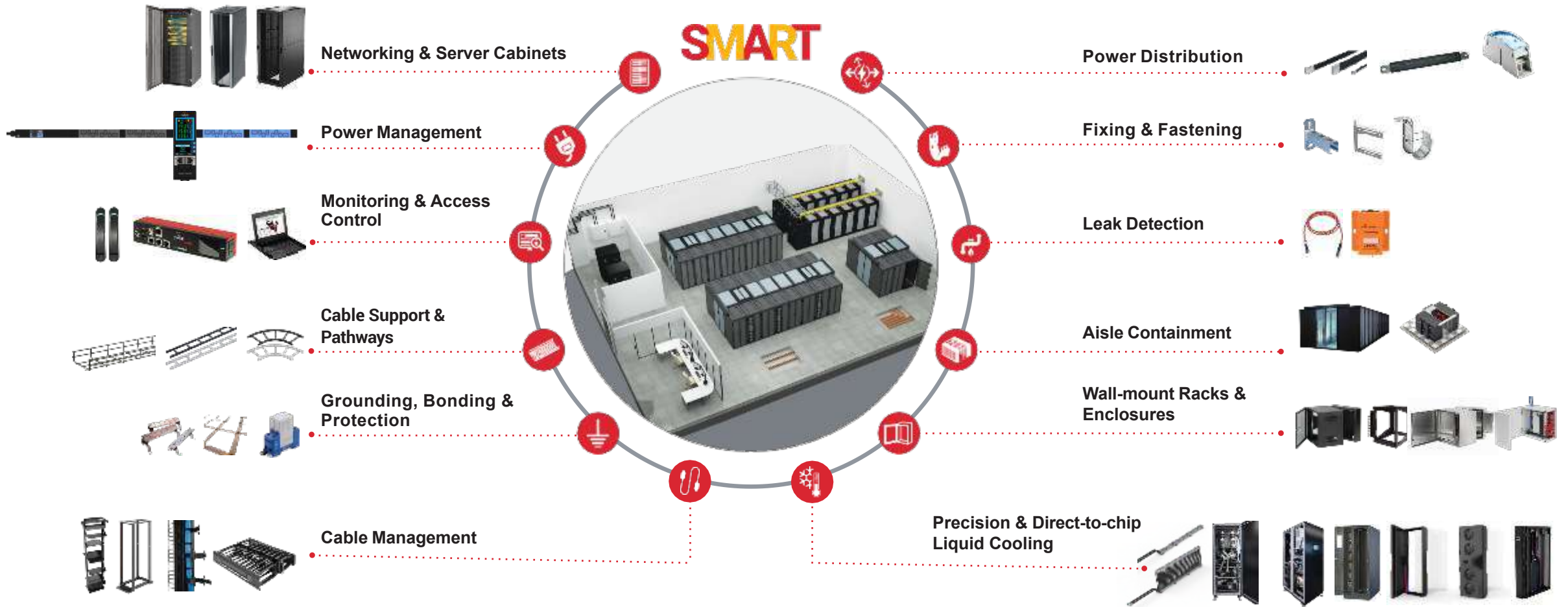
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