



The Importance of Sustainable Energy Efficiency & Predictive Insights

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April 12, 2024



AGENDA



Tim Ashton

Introduction and Setting The Stage

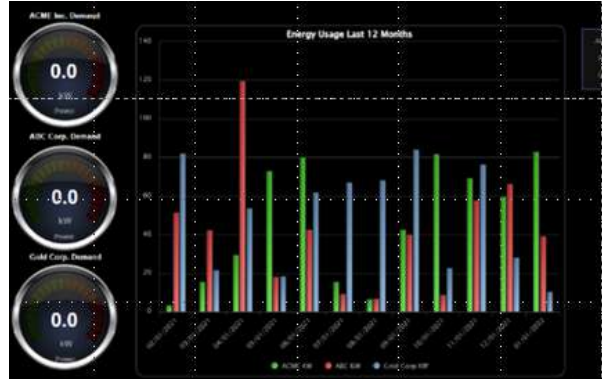
Toby Warren

Operational Energy Efficiency

Proprietary and Confidential



Commission adopts EU-wide scheme for rating sustainability of data centers 2024-03-15



Data centers with an installed IT power demand of at least 500 kilowatts will be required to publicly report their energy performance on an annual basis.

EU Energy Efficiency Directive (EED) data center reporting metrics are:

- Name of the data center
- Location of the data center
- Total IT space area
- Total IT power demand
- Annual incoming and outgoing data traffic
- Amount of data stored and processed within the data center
- Temperature set points
- Power usage effectiveness (PUE)
- Carbon usage effectiveness (CUE)
- Water usage (WUE)
- Renewable energy use
- Cooling effectiveness ratio
- Energy reuse factor

- First phase: requires data center operators to report the key performance indicators to the European database by 15 September 2024 and ongoing reporting....and more to come.....
- Scheme targets increase transparency, promote new designs and efficiency developments in data centers that can not only reduce energy and water consumption.
- Promote the use of renewable energy, increased grid efficiency, or the reuse of waste heat in nearby facilities and heat networks.



Global Leader in Intelligent Climate and Energy Solutions

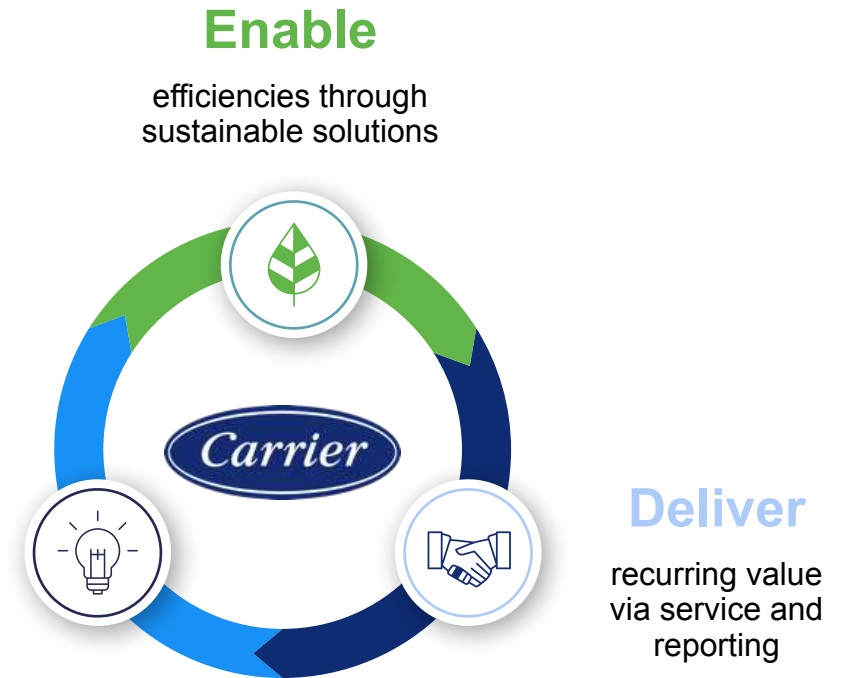
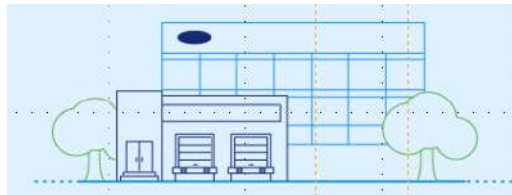
A greener planet demands innovative solutions. Carrier plays a vital role in helping address climate change with digitally enabled lifecycle solutions and services that meet the needs of our customers and drive sustainability. We optimize indoor spaces for occupant health and safety while improving energy efficiency.



Carrier delivering Sustainable Solutions

Carrier is aiming to reduce our customers' carbon footprint by more than 1 gigaton by 2030 in part through a tailored approach for specifying and commissioning equipment, and providing assessment services based on each customer's sustainability, operational and budgetary goals.

-  Achieve **carbon neutral** operations.
-  Reduce **energy intensity** by 10% across our operations.
-  Achieve **water neutrality** in our operations, prioritizing water-scarce locations.
-  Deliver **zero waste** to landfill from manufacturing locations.
-  Establish a **responsible supply chain program** and assess key factory suppliers against program criteria.



REDUCE OUR CUSTOMERS' CARBON FOOTPRINT BY MORE THAN
1 GIGATON.

Supporting customers across Solutions Lifecycle

Sustainability throughout Data Center life cycle

Carrier DC HVAC Products



Fan Wall AHUs

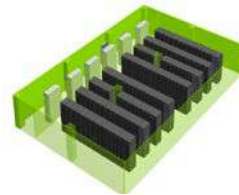


High-Efficiency Chillers



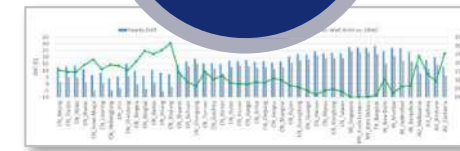
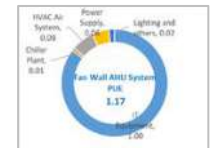
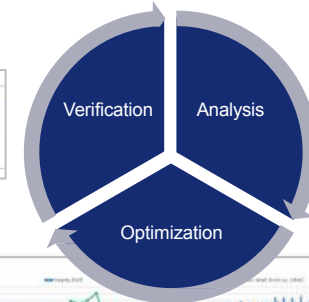
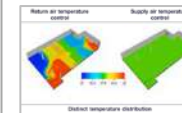
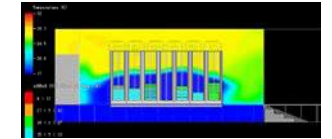
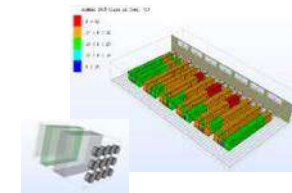
Advanced Controls

DC HVAC System Design



- High Efficiency Chiller Plant Design
- High Efficiency Chiller Plant Control
- Air System Free Cooling

Digital Solutions



- IT Rack Cooling Effectiveness Verification
- Air System Design Optimization
- PUE & WUE optimization
- Carbon Emission Reduction

Product Environmental Profile (PEP)

Ecopassport® Program type III environmental declaration according to ISO 14025 standard (electric, electronic & HVAC-R products)

- **Provides**
 - Reliable information about product environmental impact through quantified and multi-criteria environmental data obtained from Life Cycle Assessment calculation.
 - PEP declaration to provide reliable data in compliance with international standards.
- **Documents give the following information:**
 - Life Cycle Assessment methodology (LCA), allowing the collection and analysis of the environmental data, based on validated scientific background
 - LCA report is the basis for the verification of the PEP and contains the hypothesis and the LCA results.

The screenshot displays the PEP ecopassport® program website. At the top, there is a navigation bar with the PEP logo, language options (en, fr), and a 'Register a PEP' button. Below the navigation bar, there are links for 'PEP Association', 'Join', 'Find a PEP', 'Create a PEP', 'Joins us', and 'FAQ'. A search icon is also present. The main content area features three product environmental profile cards for Carrier HVAC units. Each card includes the Carrier logo, the title 'PRODUCT ENVIRONMENTAL PROFILE', a photograph of the unit, and a list of model numbers. The first card lists models 30KAV-ZE 350 - 1300, 30KAVPZE 350 - 800, and 30KAVIZE 500 - 1250. The second card lists model 39HXV. The third card lists models 61XWHLZE, 61XWH-ZE, and 61XWHHZE. Below the cards, there is a vertical menu with dropdown arrows for 'General informations', 'Bill of material', 'Homogeneous environmental family', 'Functional unit Impacts', 'Declared product impacts', and 'Files'.

Design & Manufacturing in Europe

Nordics coverage

- **Sweden & Denmark** ✓
Sales & Service Support
- **Norway** ✓
Sales & Service Support
- **Finland & Baltics**
Sales & Service Support

A **Montluel** ✓
Commercial Chillers

B **Culoz** ✓
Airside products

C **Vence** ✓
Control systems & Connected services

D **Montilla** ✓
Rooftop & Light commercial chillers



Nordics

3
Centers
of Excellence



4
Centers
of Excellence



3
Production
Sites



Carrier HVAC Solutions for Data Centers



EQUIPMENT

- Chillers
- Air handling units
- Close control units
- Fan coil
- Heat exchangers
- Dry coolers
- Rooftops

SERVICE & RENTAL

- Connected services
- Connected technicians
- DCIM & Plant room management
- Rental



DESIGN, BUILD & CONSULTANCY

- High density cooling solutions
- All Air cooling systems
- Integration of data centers for Smart Cities
- CFD system modeling

New AquaForce® PUREtec™ 30XF-Z



30XF-Z Variable-speed screw chiller with variable-speed fans

SEPR
6,10*

EER
3,80**

- Cooling capacity from **300 kW to 2000 kW****
- **Up to 30%** annual energy savings*
- Applications: **Operation -20°C up to 50°C** outdoor air temperature.
- Ultra low **GWP HFO R-1234ze** refrigerant
- High-chilled water temperature production 30°C / 20°C
- Smart Energy monitoring™ (Cooling & Power) / Power Factor 0.98

*in standard condition according to regulation (high temperature process 2016/2281)

**Data center application 30/20 external temperature 35°C

Designed for the Data Center

Hydronic Free-Cooling, optional glycol free

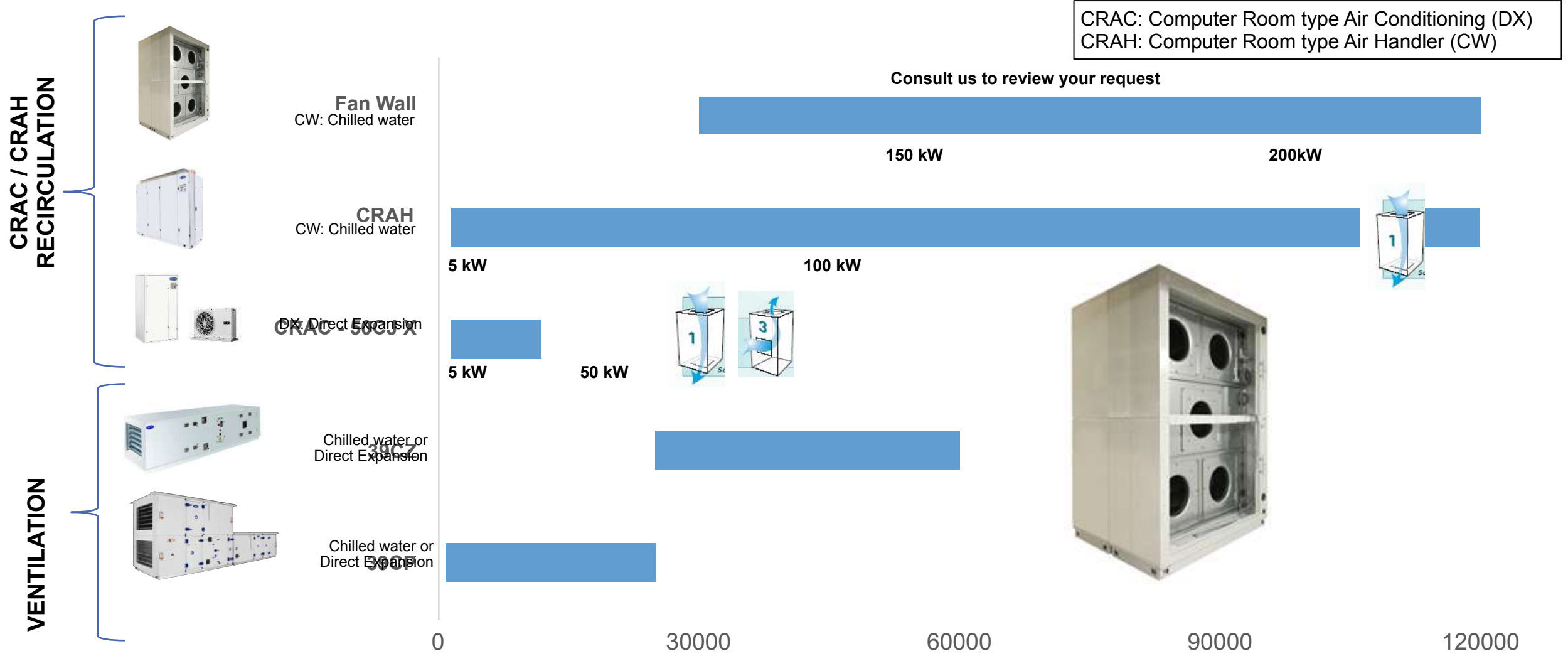
Smart Free-Cooling™

Ultra fast-capacity recovery in less than 90 seconds

Dual Power connection 400/230V

Harmonics Electronic Filter

New Airside solutions for data centers



Proprietary and Confidential

Experience in Built to Order References

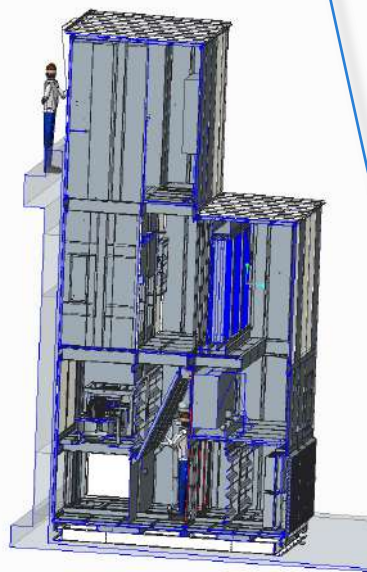
**DATA CENTER
PARIS**



Data Center in Paris: 74 AHU – 55 000 m³/h, 250 kW



Lab test in Culoz



**DATA CENTER
MILAN**

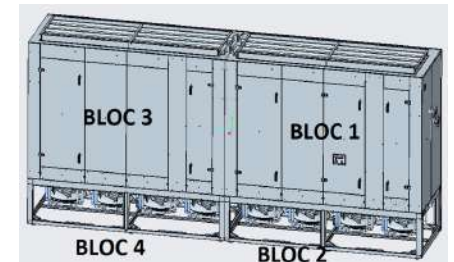


16 AHU - 55 000m³/h, 250kW

**CUSTOMER REQUESTED
DESIGN**



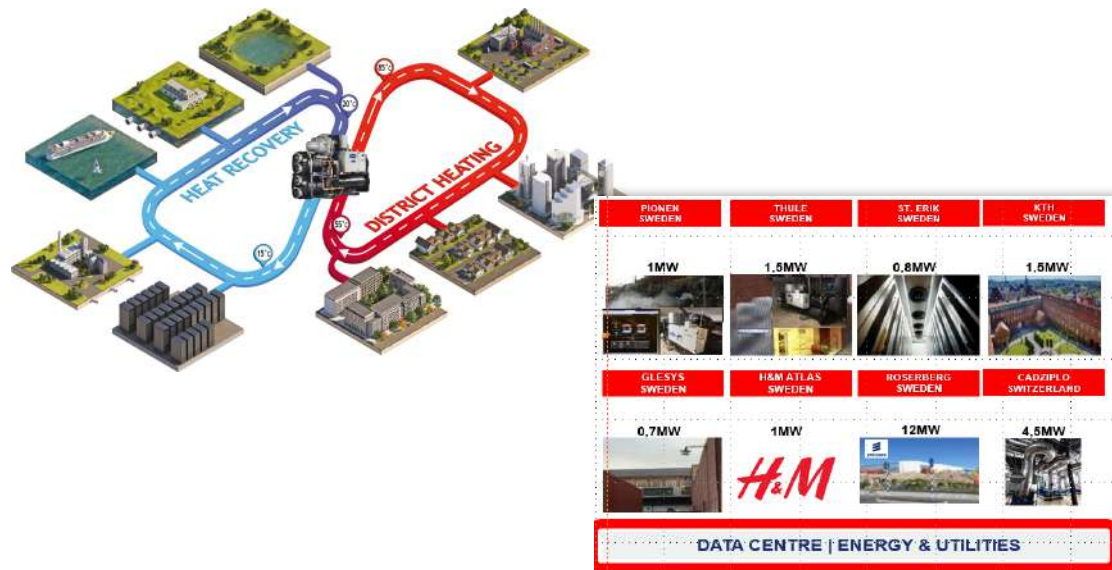
Fan Wall Solutions



Example of CRAH 400kW delivered in 4 blocs:

Data centers Support Communities

- Data centers produce heat that can be **Recovered, Recycled & Repurposed**.
- Smart Urbanisation enables Communities & Neighborhoods **benefit from data centers**.
- Our **heat-pump solutions recover heat** rejected by data centers delivering **<85-120°C** to local / district heating grid.



AQUAFORCE 61XWHZE

High temperature water source heat pumps for district heating
300 to 1570 kW
Hot water up to 85°C

25 YEARS ACH HEAT PUMPS AWARDS Winner

AQUAFORCE 61CW-Z

High temperature water source heat pumps
410 kW to 735 kW
Hot water up to 92°C

AQUAFORCE 61CWD

Ultra-high temperature water source heat pumps
110 kW to 540 kW
Hot water up to 120°C



Sustainability & Reporting

Why is Digital & Controls so important?



Proprietary and Confidential



Building Management Systems for Datacenters



Operational/Energy Efficiency has 5 key priorities for Data Centers:

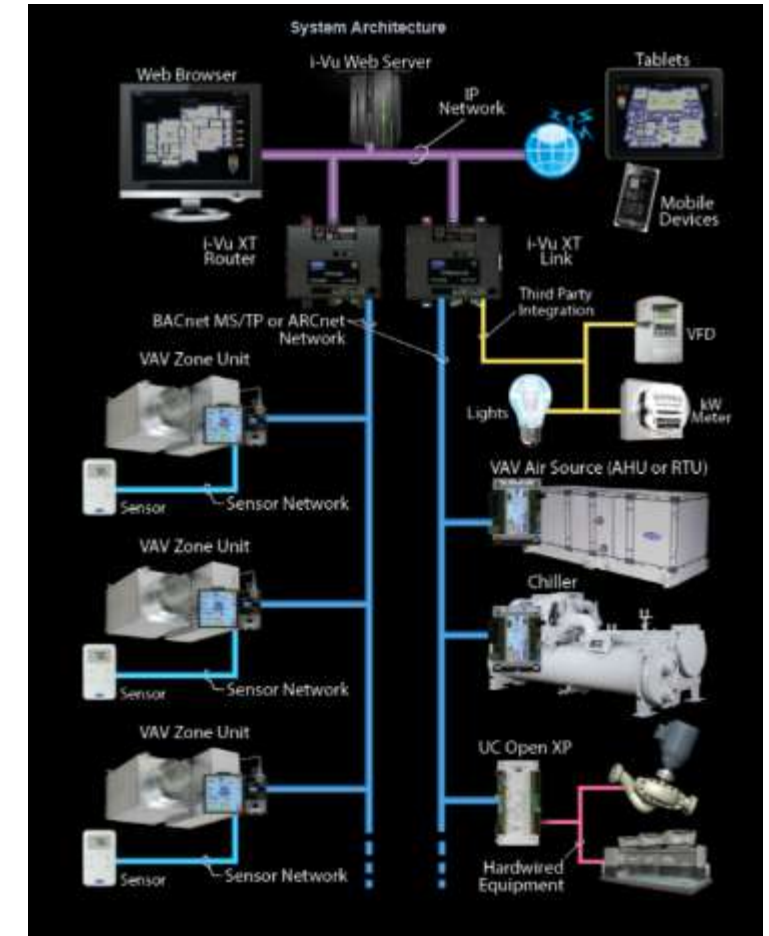
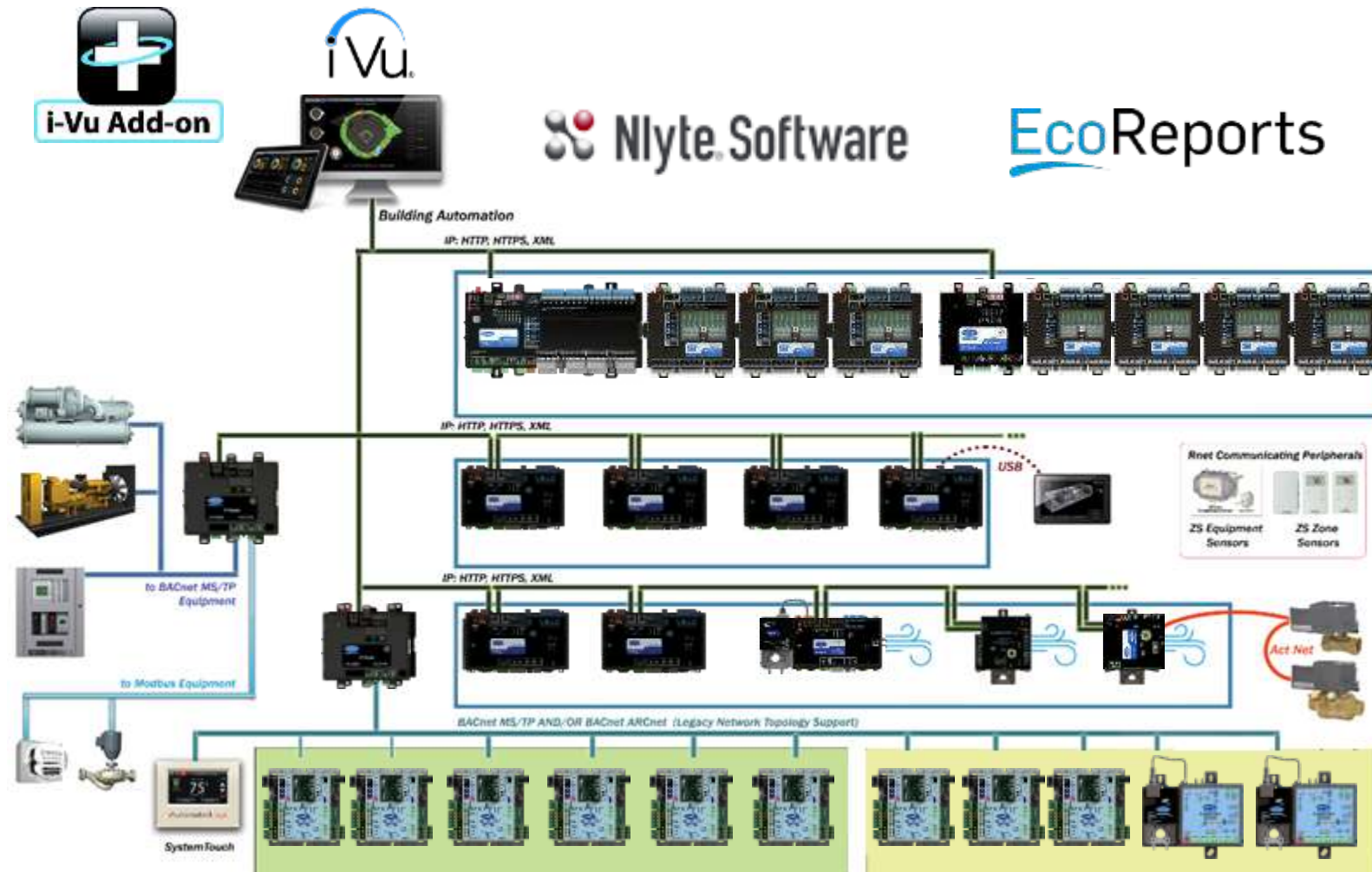
1. Manage the building assets to **maximizes uptime**
2. Facilitate the delivery of PUE meeting set environmental conditions
3. Advise on early fault detection and diagnostics to maximize uptime
4. Increase Lifecycle to its maximum length by optimizing the operation of the assets with full security.
5. Report the energy use and operational building data .

Carrier i-Vu for Datacenters



- The iVu® System for mission critical facilities maximizes uptime
- iVu Predicts chiller load with advanced machine learning controls
- Powerful Graphics and Dashboards
- Optimizes the asset performance based on building operation requirements
 - Leading to increased uptime and longer lifecycle
- Products and services that are "Secure by Design"

Carrier i-Vu – Manages an entire building



Facilitating PUE and Increasing Efficiency

Increase energy efficiency while delivering precise cooling capacity management

The Carrier chiller plant control system is a sophisticated, scalable, native BACnet control solution. It supports network integration using Carrier CCN, Modbus® and open protocols for precise equipment operation and global data sharing.



Plant Scheduling

- Reduces unnecessary run time and operating costs

Chiller Staging

- **Optimized Chiller Staging:** Minimum number of chillers operate at maximum efficiency to reduce energy consumption, short cycling and equipment wear and tear

Demand Limiting

- **Demand Limiting:** Avoids excess electrical demand charges

Setpoint

- **Chilled Water Setpoint Reset:** Reduces energy consumption; allows plant to operate at higher chilled water setpoint in lighter load conditions

Water Pump

- **Primary/ Secondary Water Pump Staging and Speed Control:** Reduces energy consumption while preventing insufficient chilled water flow and subsequent chiller short cycling

Cooling Tower

- **Cooling Tower Staging and Speed Control:** Minimizes fan run time/number of running towers, reducing energy consumption

Save Energy when rooms are not in use

The screenshot displays the iVu software interface, specifically the Schedules section. The interface is divided into two main panels. The left panel shows a calendar view for the week of January 19, 2022, with a grid of days and hours. A yellow bar indicates 'Occupied Operation Effective' from 7 AM to 5 PM on Wednesday, Thursday, and Friday. The right panel shows a list of defined schedules with columns for Priority, Description, and Source.

Color Key

- Effective schedules in controller**
 - Zone is using occupied setpoints
 - Zone is using unoccupied setpoints
- Defined schedules**
 - (Normal) Occupied time
 - (Holiday) Unoccupied time
 - Override occupied time

Defined Schedules List

Priority	Description	Source
Normal	Occupied Operation	i-Vu Demo
Normal	Weekend Operation	i-Vu Demo
Holiday	Christmas	i-Vu Demo
Holiday	Thanksgiving	i-Vu Demo
Holiday	4th of July	i-Vu Demo
Holiday	New Year	i-Vu Demo

Early Fault Detection with Proactive Alarming

The screenshot displays the iVu software interface with the 'Alarms' tab selected. The interface is divided into several sections:

- Navigation Tree (Left):** Lists various system components such as 'iVu Demo', 'ACME Inc. (VVT System)', 'ABC Corp. (VAV System)', 'Gold Corp', 'Roof', 'System Architecture', 'Building Systems', 'Exterior Lights', 'District Cooling', '4 Chiller Plant', 'i-Vu Demo Metric', 'Life Sciences', and 'Scheduling Groups'.
- Summary Table:** A table with columns 'Count', 'Here', and 'Total'. It shows counts for 'Need Ack' (2), 'Need Rtn' (0), and 'Closed' (0).
- Action Buttons:** Includes 'Acknowledge', 'Force Normal', 'Delete', and 'Copy to Clipboard'.
- View By:** A dropdown menu set to 'Date' and a checkbox for 'Show all categories'.
- Alarm List:** A table with columns 'Selected', 'Date', 'Action', and 'Message'. It shows two acknowledged alarms from 08/06/2019 and 08/05/2019, both with the message 'Error #4016: Socket could not be initialized or request could not be sent. at i-Vu Demo'.
- Category List (Bottom Left):** A list of alarm categories including 'Access Control General', 'Controller Alarm', 'HVAC Critical', 'HVAC General', 'HVAC Maintenance', 'System Critical Error', 'System Error', 'System Info', and 'Unknown'.

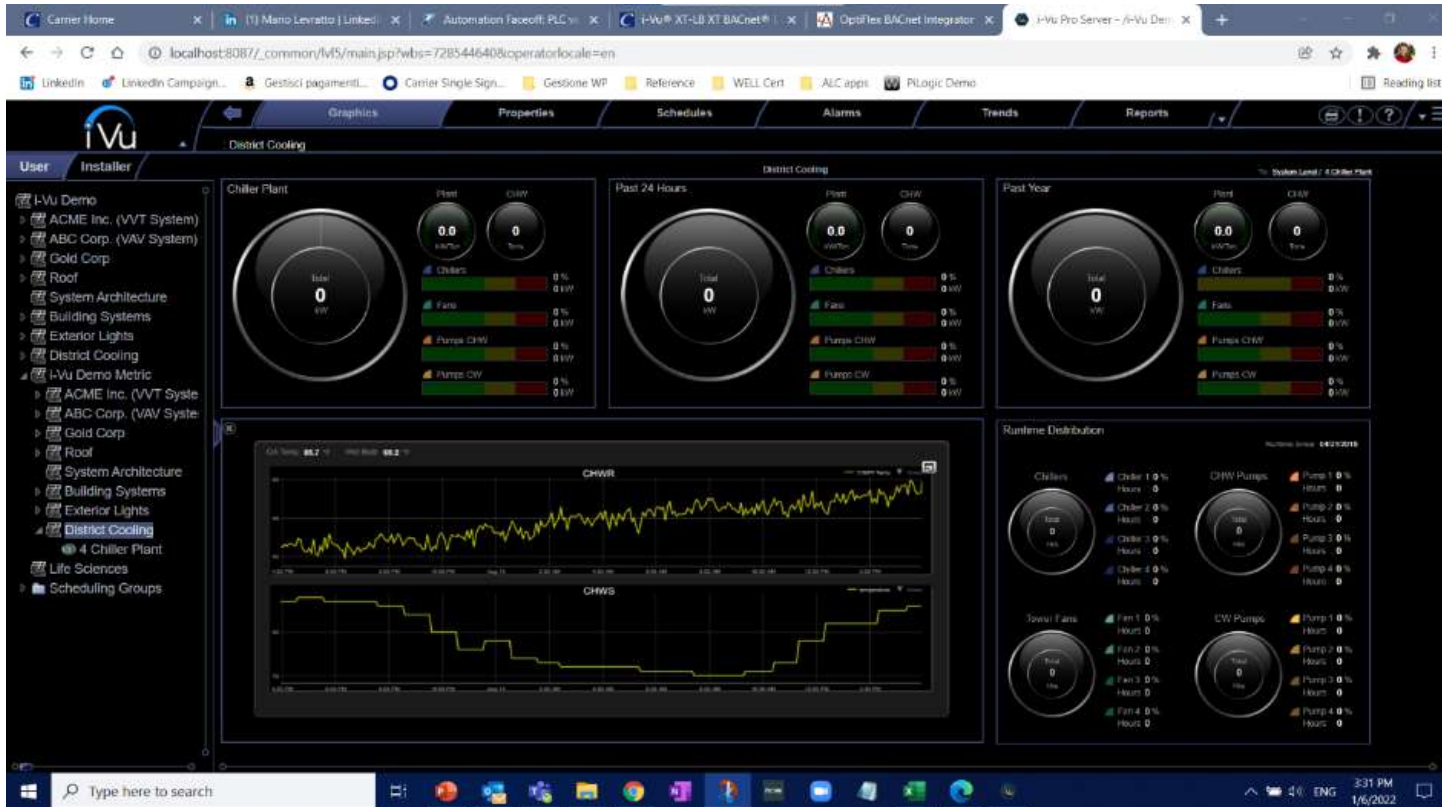
1. Alarms on potential faults provide early warnings of equipment failing
2. Tailored Alarm System to set priorities

Analytics with Pinpoint Anomalies & Built-in Trends



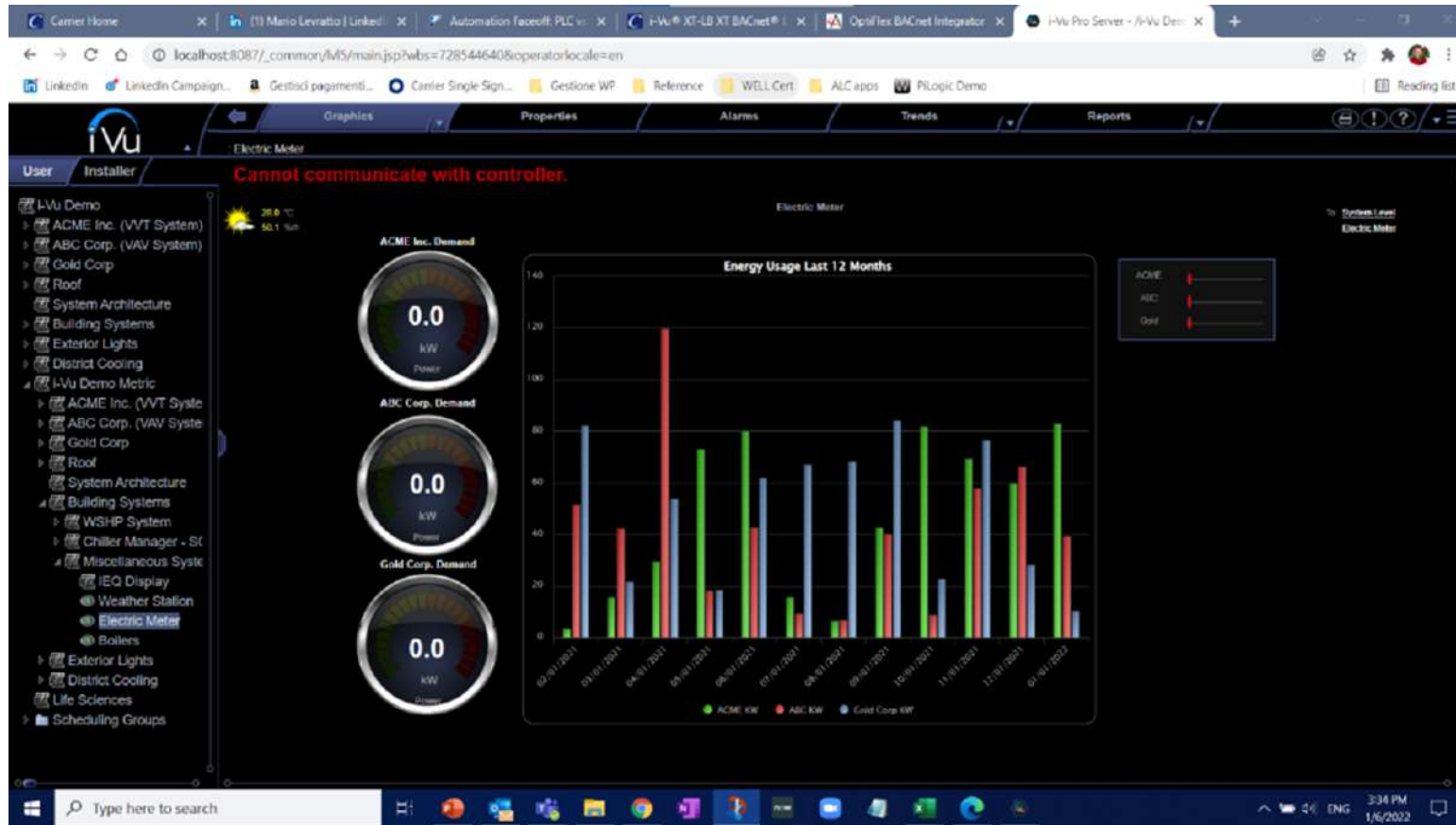
- Trend analysis allows pinpointing of any anomalies

Dashboarding



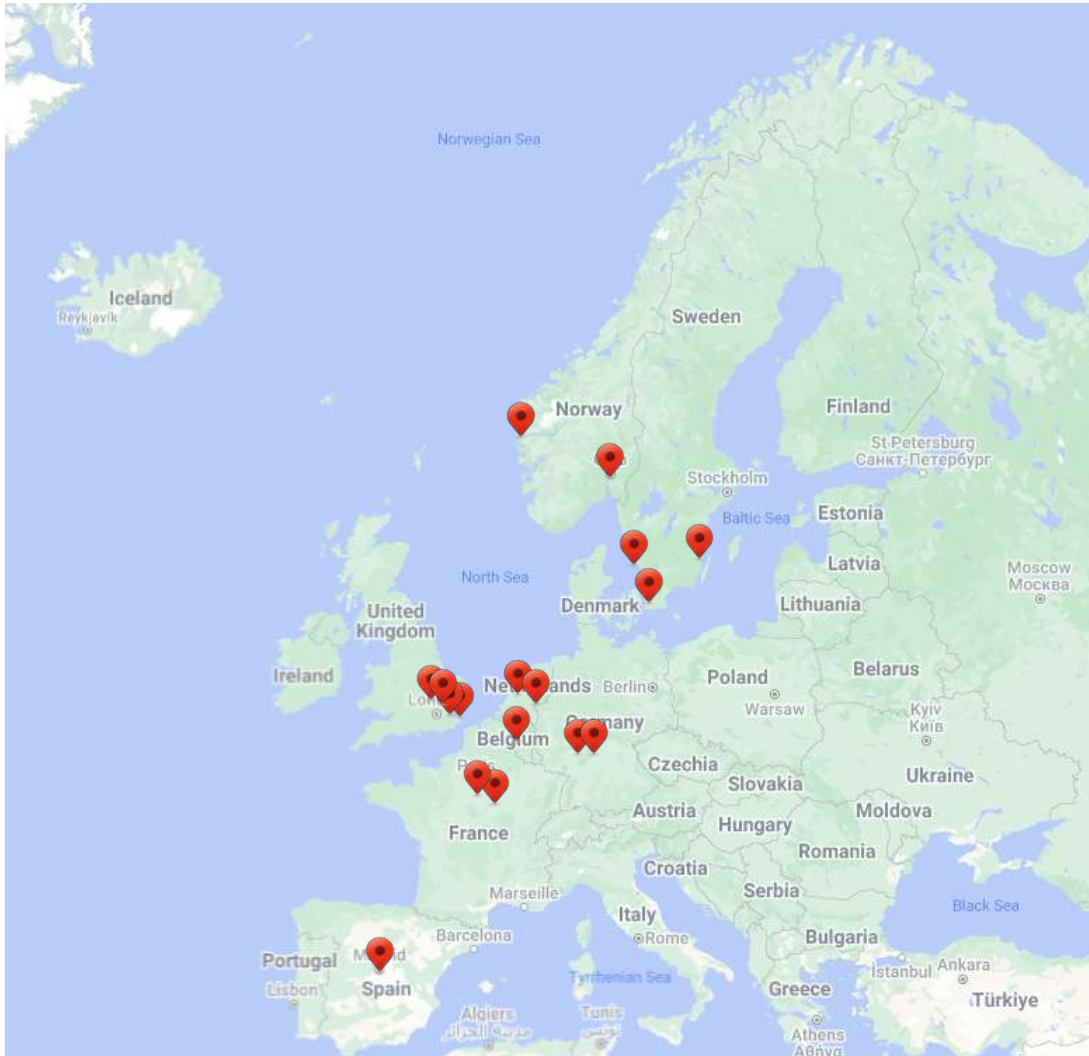
- Dashboarding tailored to reporting requirements

Meeting EU Energy Reporting directives



- Energy reporting dashboard tailored to that required by EU regulations

Carrier's Data Center Automation Projects



✓ More than 20 data center projects delivered in the Nordics

Your Service Partner to improve efficiency

Solutions that empower your team to visualise, advise, and optimise the lifecycle and outcomes of your HVAC system.



24/7 remote monitoring



Proactivity to anticipate breakdowns



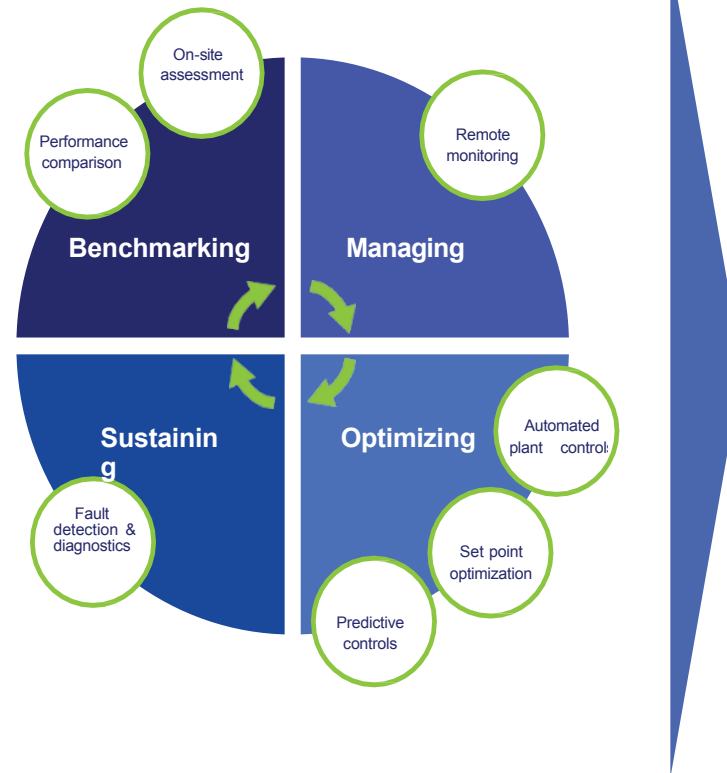
Precision monitoring



Demonstrated maintenance impact



Easy and secured access



- ✓ Use of AI to intelligently adjust set points in chilled water systems resulting in 3% to 15% energy savings
- ✓ Advanced fault detection and diagnostics that helps prioritize where to focus first by estimating the cost of energy waste per fault
- ✓ Energy Reporting- Reports energy usage in line with EU regulations

* **BLUEDGE DIGITAL** is the new name for Connected Service – Technology remains the same

THANK YOU

